

## PRODUCT INFORMATION

Duropal XTreme plus



XTreme plus is an attractive surface material, appropriate for surface and edge applications providing the high-performance features of the wellknown Duropal HPL products.

*XT*reme plus is ideally suited for horizontal, heavily used contact surfaces. With regard to dark decors, mechanical influences on the surfaces may however have the result that contrasts may be perceived more clearly. Regardless of the decor, users should make own tests relevant to the use case before using *XT*reme plus. We definitely recommend, regardless of the decor, to use self-assessment for the respective usage purpose.

Please note that depending on the field of application, the conditions of space lighting and the corresponding decor, *XT* reme plus may lead to optical impairments due to a low surface orientation. Such impairments do not constitute defects. To avoid any possible aesthetic and optical impairments, the specified orientation of the boards on the protection film of the product must strictly be followed, especially for large-surface applications.

Decorative high pressure laminate in standard quality based on EN 438-3:HGP/VGP, with robust, electron beam cured surface and sanded reverse.







### PRODUCT FEATURES

#### Areas of application

For high-quality, aesthetically demanding furniture and design elements in the residential and interior design sector, such as for racking and shelving, furniture fronts, door sets and table tops, trade fair systems and sales displays.

- Appropriate for horizontal and vertical applications, for surface and edge
- Interior fitting wall covering, door
- Furniture making / shopfitting
- Projects Exhibition, shipbuilding

#### Decorative variety / Décor- / ABS edge availability Rehau

| Decor (new) | Decor (old) | Decor name     | Decor edge numer Rehau (see link on page 4) |
|-------------|-------------|----------------|---|
| U11027      | U1027       | Icy White      | 140349                                      |
| U11102      | U102        | Chalk          | 76367                                       |
| U12000      | U1200       | Volcanic Black | 140339                                      |
| U12115      | U1115       | Platinum Grey  | 71253                                       |
| U12188      | U1188       | Light Grey     | 98473                                       |
| U12290      | U1290       | Anthracite     | 140350                                      |
| U12986      | U1986       | Grey           | 71431                                       |

#### **Optics / haptics**

- Matt, reflection-poor surface
- Comfortably warm, "velvety gentle / silky haptics

#### **Anti-Finger-Print**

- Insensitive to finger prints and traces of grease (anti-finger-print property)
- It is clean and makes a purer, cleaner impression

#### Robustness / durability

- Resistant, robust and durable
- XTreme plus properties (abrasion, impact and scratch resistance) based on EN 438-3 for horizontal application
- The scratch resistance exceeds that of HPL with comparable matt surfaces.
- XTreme plus has got a long durability, this means less waste products, a more efficient use of resources and major total energy savings.





#### Cleaning properties

- Compared to other HPL-surfaces improved cleaning properties, especially greasy residues (for example butter) can be easily removed
- Hygienic surface
- Resistant to domestic cleaning agents
- Resistant to chemicals and solvents, disinfectants
- Cleaning with microfibre cloths both dry and moist possible

#### Disposal and recycling

 XTreme plus consists of paper, duroplastic (thermosetting) resins and temperatureresistant thermoplastics. At the end of its life cycle the high-pressure laminate can be added to incineration plants approved for municipal waste.

#### **Postforming features**

Postforming not possible

# PRODUCT SPECIFICATION – ARNSBERG –

#### Name of the structure

• XP – XTreme plus Matt

#### **Product-offer**

- XTreme plus
- Flat bonded element XTreme plus P2 // P3 // MDF plus
- Worktop XTreme plus square edged profile

#### **HPL Format / Elements Format**

| Format                                   | Overall Thickness                                     |  |  |
|--|---|--|--|
| in mm                                    | in mm   |  |  |
| XTreme plus                              |   |  |  |
| 4,100 / 5,300 x 1,300                    | 0.8   |  |  |
| Flat bonded element XTreme plus P2       |   |  |  |
| 2,650 / 3,050 x 1,300                    | 19  |  |  |
| 4,100 x 1,300                            | 9.6 / 16 / 17.6 / 19 / 20.6 / 23.6 / 25 / 29.6 / 39.6 |  |  |
| Flat bonded element XTreme plus P3 / MDF |   |  |  |
| 4,100 x 1,300                            | 17.6 / 20.6   |  |  |
| Worktop XTreme plus square edged profile |   |  |  |
| 4,100 / 5,300 x 600 / 900 / 1,200        | 28.8 / 38.8   |  |  |
| 4,100 x 650                              | 38.8  |  |  |

For further information please visit our website





#### Minimum quantities of HPL / Elements

- Stock item XTreme plus 4,100x1,300x0.8 mm - from 1 pc.
- Production item Standard minimum quantities according to minimum quantity regulation

#### Shapes of elements

- In order to avoid deviations in evenness, Pfleiderer recommends the use of identical XTreme plus as a balancer material. You should make sure that the grain or grinding direction of the HPL match on the front and back. Both element front and back require protecti-
- If asymetric product composition should be requested you should please check options with the factory.

#### **Protection foil**

- XTreme plus is only supplied with protection foil
- Protection foil with direction arrows, in two colours, temperature resistant up to 80°C

#### Sampling via Sample Service

- U11027 XP, A4-sample
- U11102 XP, A4-sample
- U12000 XP, A4-sample
- U12115 XP, A4-sample
- U12188 XP, A4-sample
- U12290 XP, A4-sample
- sample swatch Duropal XTreme plus

#### PEFC / FSC

- PEFC-HPL as well as Elements possible on request
- FSC-HPL possible on request

#### Further information

- Technical Data Duropal XTreme plus
- Cleaning Recommendation Duropal XTreme / Duropal XTreme plus
- www.rehau.com/collection

#### PM HPL/elements

© Copyright 2019 Pfleiderer Deutschland GmbH / Pfleiderer Polska sp. z o.o.
This information has been compiled with the greatest care. Nevertheless we can assume no liability for the correctness, completeness and up-to-dateness of this information. Colour deviations caused by the printing technology are possible. In view of the ongoing further development and adaptation of our products, possible amendments to the relevant standards, laws and regulations, our technical data sheets and product documentation expressly do not constitute a legally binding assurance of the properties described there. In particular no guarantee of suitability for a concrete application can be derived. It is therefore the personal responsibility of the individual user in all cases to check the processing and suitability of the products described in this document for the intended application in advance, and to take into consideration the legal framework and the respective state-of-the-art. We furthermore expressly draw attention to the applicability of our General Terms and Conditions.